

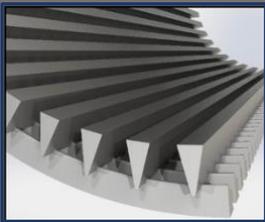


# The **A**rmouring Screen **T**echnology

## **XT** and **AT EaziGoFlo**<sup>®</sup> Sand Screen

Our smart screen solution is a metal screen (mainly SS 316L) with a surface of a diffused strong surface Boron finish, what makes him as strong as a ceramic screen, but without being brittle

### **XT - Design – Basic Wire Wrapped Screen**



A straightforward open design without Base Pipe, strong Screen structure  
Excellent flow parameters  
Suitable for all types of installation purposes  
The shape of the slots allows the bridging of the grain sizes outside slot opening and keeping the Screen open

### **AT - The Enhancement – Armouring Technology**

B<sub>4</sub>C – Highest Knoop hardness after Diamond  
A thermochemical surface treatment, up to 8 times harder  
Boron diffuses into the metal surface  
Surface layer extremely hard and wear-resistant  
Erosion resistance – tested with high velocity  
Corrosion resistance  
Cavitation resistance



Source: Fraunhofer IEG

### **ADVANTAGES and BENEFITS**

- Proven Wire Wrapped Screen Application (++)
- No Base Pipe – Flow environment (++)
- No Coating can get loose (++)
- Full Coverage out- and inside Screen (++)
- Sharp Edges unchanged by treatment with Boron (++)
- Very competitive in pricing and investment return (++)

### **1<sup>st</sup> Place in High-Speed Erosion Gas-Test after SPE-191942-MS**

Exceptional resistance to wear: The higher the hardness, the lower the erosion

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# The Armouring Screen Technology

## AT and XT EaziGoFlo® Sand Screen

### XT - Technical Specifications – Basic Wire Wrapped Screen

Profile Wire Type			
Profile Type	B - mm	H - mm	A - mm <sup>2</sup>
V 10	1,00	2,00	1,44
V 20	2,00	3,00	4,00
V 25	2,50	3,50	5,51
V 30	3,00	4,00	7,58
V 34	3,40	6,80	15,27
V 35	3,50	5,00	10,75
V 40	4,00	6,00	14,42
V 40.9	3,97	9,18	24,14
V 50	5,00	10,00	29,28

The Profile Wire Type

Depending on projected Formation Pressure  
For the wrapping wire and the support rods to get the essential mechanical strength of the Basic Wire Wrapped Sand Screen

All listed Materials were used in the Basic Wire Wrapped Screen for different application.

The right Material Selection is compulsory to prevent Corrosion and Erosion for the XT and for the desired mechanical strength.

Length each AT Module, stackable	1.750m (1.450m Screen)
OD Range (inch)	1.315" to 9 5/8"
Slot Size Range	from 50 µm
Achievable Collapse Strength	> 4,230 psi
Achievable Tensile Strength	> 50 to
Achievable Dogleg Severity	> 15°

### Material Selection

Material Selection - Stainless Steel only	
Material No.	Brand Name
V2A - Cr-Ni Steel	
1.4301	AISI 304
1.4306	AISI 304L
1.4541	AISI 321
V4A - Cr-Ni-Mo Steel	
1.4404	AISI 316 L
1.4571	AISI 316T
High-Alloyed Steel	
1.4370	ER 307
1.4410	Alloy 2507
1.4462	AISI 318LN
1.4501	Zeron 100
1.4529	Alloy 926
1.4539	AISI 904L
2.4360	Monel 400
2.4816	Inconel 600
2.4819	Hastelloy c276
2.4856	Inconel 625
2.4858	Incoloy 825
3.7035	Titan 994

### AT - The Enhancement Specification – Armouring Technology

Corrosion Resistant for

- Nonoxidizing Acids: Hydrochloric Acid, Hydroiodic Acid, Hydrobromic Acid, Hydrofluoric Acid, Phosphoric Acid
- Alkali: i.e., Sodium Hydroxide, Potassium Hydroxide

Exceptional resistance to wear: The higher the hardness, the lower the erosion